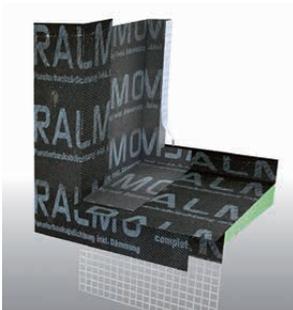


# RALMO – FBA complete assembly Instructions

## Step 1

Cut FBA-complete to size and into it install wall reveal.

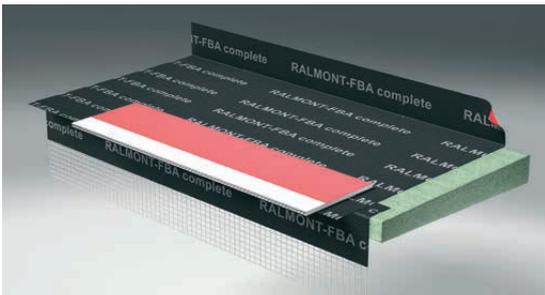


## 2nd step

Install the FBA assembly corners cleanly and without wrinkles.

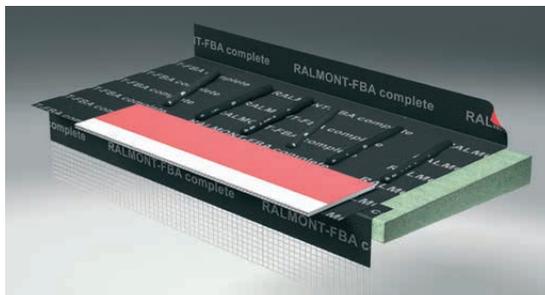
## 3rd step

Glue the FBA rear ventilation with a protrusion around the plaster thickness to the full-surface adhesive side on the 5° slope.



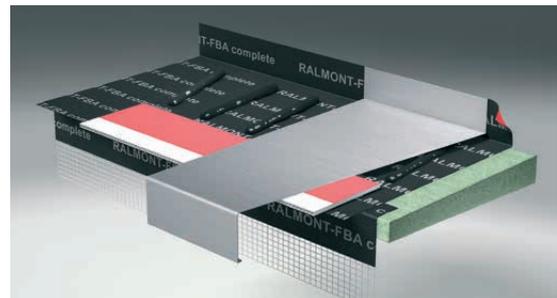
## 4th step

RALMO film adhesive gray, black or RALMO-FIX ALL SEASONS for the gluing of the window sheet and as a noise reduction approx. Every 50 mm, 8 mm nozzle. The side strands of adhesive should run at an angle to the rear ventilation. Distance behind and front approx. 10 mm.



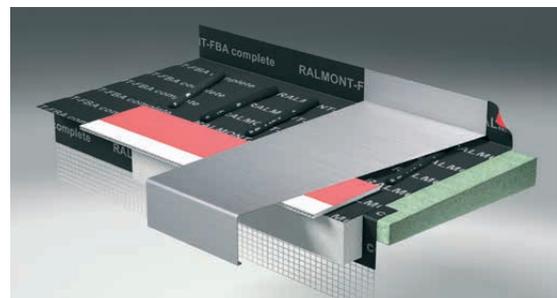
## 5th step

Pull off the red liner of the rear ventilation, insert the window plate straight and press on the self-adhesive, fasten it at the back with appropriate screws. In the case of very deep projections, glue in a second rear ventilation if necessary. This ensures that the window plate is installed at an angle of 5°.



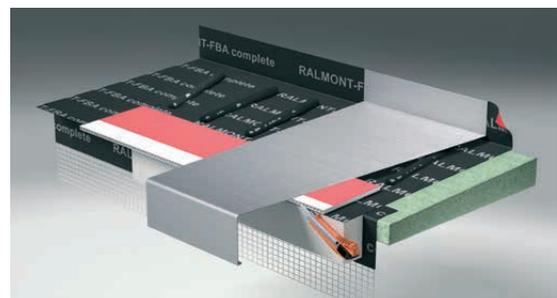
## 6th step

The following work (plasterers) can now be plaster from below.



## 7th step

Finally, cut the rear ventilation flush with the plaster. Due to the back self-adhesive, it does not stick to the sheet and falls off.



## Tip:

Pretreat wood fiber boards and all absorbent substrates with RALMO-Primer LFB. All substrates must be free of grease, oils and dust.

# RALMO – FBA complete assembly Instructions

**When planning, do the following  
Points to note:**

## 1. Calculation example:

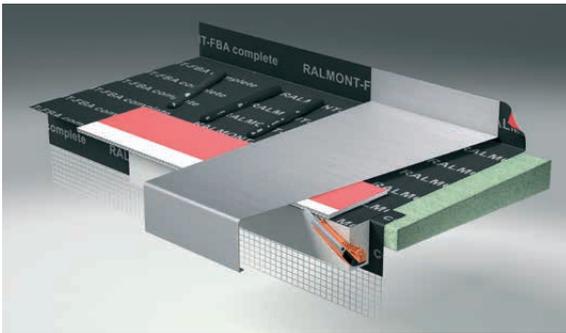
**Throat projection 165 mm**

H) Insulation wedge depth (note plaster thickness)  
approx. 125 mm

Projection window plate to finished plaster at  
least 40 mm

Film depth is approx. 70 mm deeper than insu-  
lating wedge, approx. 195 mm film depth. The  
supernatant is cut off

H) 125 mm insulation wedge depth



## 2. Available height for rear wedge:

- H) at 125 mm insulation wedge depth
- C) 40 mm to 50 mm sole bench (ideal height)
- E) + 20 mm assembly joint
- D) + 2 - 4 mm air
- A) = 62 (64) mm available height

## 3. Determination of the insulation wedge height, rear at 62 mm:

- A) 62 (64) mm available height
- F) -25 mm (height of window plate including end)
- D) -2 mm to 4 mm air
- G) = 25 (23) mm height of insulation wedge at the rear

The height of the window plate must be finished  
be known!

**E.g. RALMO sliding edge has 25 mm, RAG  
termination has 35 mm with rubber seal on top**

